

Closure Instructions for UN 1A1 Steel Tight Head

Revised 1-3-23



Closing Torques in ft.-lbs. 3/4" Plug Torque then 2" Plug Torque:

Riekei: VISE-GRIP II - Plastic Flange Polyethylene 9 ft.-lbs. 20 ft.-lbs.

Rieke: VISE-GRIP II - Plastic Flange Rubber 9 ft.-lbs. 20 ft.-lbs.

Rieke: VISE-GRIP II- Steel Flange Polyethylene 9 ft.-lbs. 20 ft.-lbs.

Rieke: VISE-GRIP II- Steel Flange Rubber 9 ft.-lbs. 20 ft.-lbs.

Rieke: VISE-GRIP II Plug with built-in gasket – Plastic Flange 9 ft.-lbs. 20 ft.-lbs.

Rieke: VISE-GRIP II Plug with built-in gasket – Steel Flange 9 ft.-lbs. 20 ft.-lbs.

Rieke: Steel Plug - Steel Flange Polyethylene 20 ft.-lbs. 40 ft.-lbs.

Tri Sure: Steel Plug - Steel Flange Rubber 15 ft.-lbs. 30 ft.-lbs.

TS Typeii: Polypropylene and Nylon Plugs Polyethylene 8 ft.-lbs. 15 ft.-lbs.

TS Type: Polypropylene and Nylon Plugs Rubber 8 ft.-lbs. 15 ft.-lbs.

TS Type: Polyethylene Plugs (high-density) Rubber 8 ft.-lbs. 15 ft.-lbs.

TS Type: Self-Gasketing, polyethylene plug 5 ft.-lbs. 12 ft.-lbs.

TS Type: Steel Plugs Polyethylene, Teflon 20 ft.-lbs. 30 ft.-lbs.

TS Type: Steel Plugs Rubber, 10 ft.- lbs. 20 ft.- lbs.